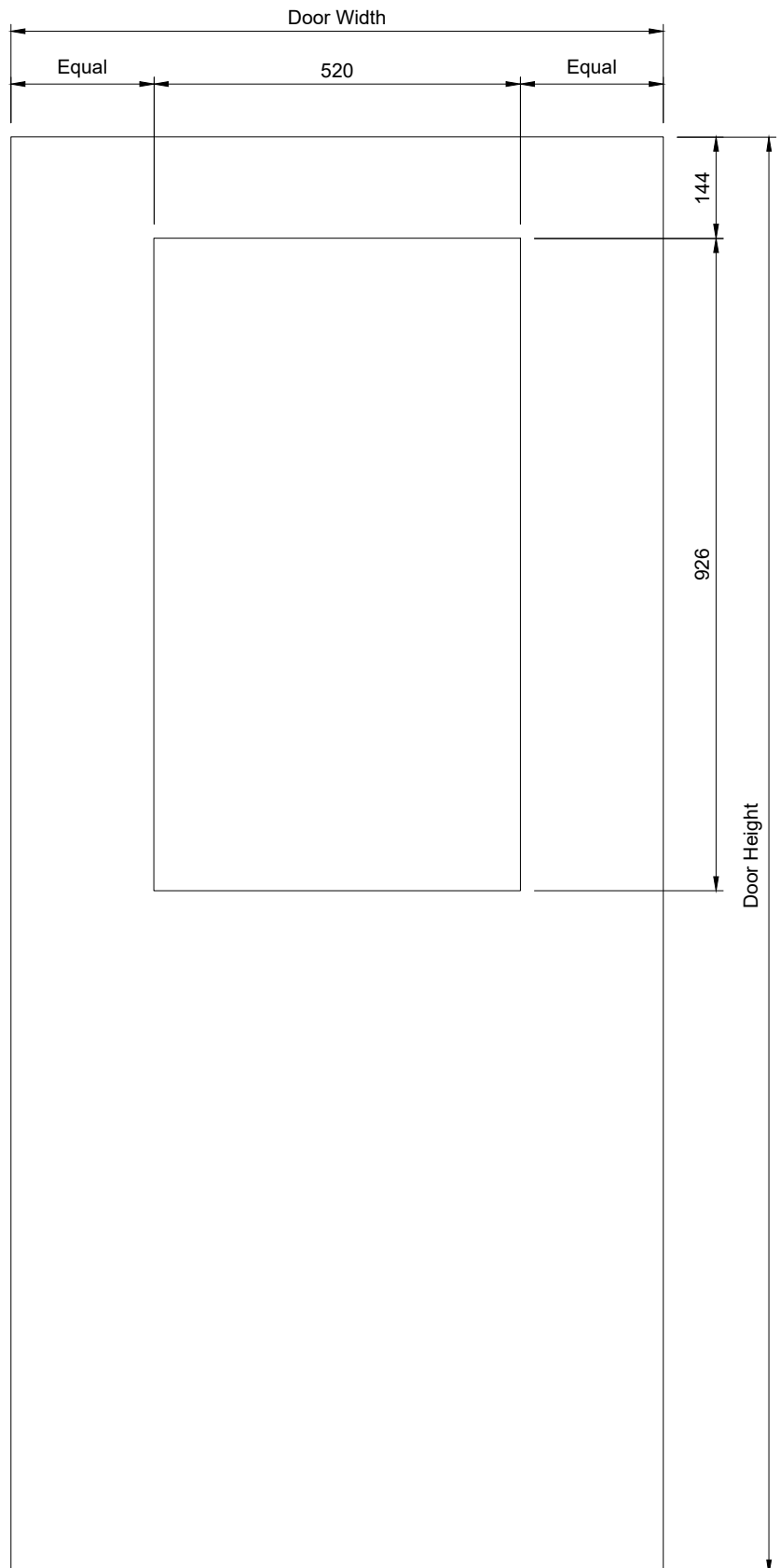


All Dimensions Are  
In mm Unless Stated.



Please Note:-

Size Given Is The **MACHINED** Aperture  
Size In The Door


On FD30 & FD60 Doors The Machined  
Aperture Is Lined With 6mm Hardwood.  
The Machined Aperture Is Reduced By  
12mm In Width & Height

The Visible Glass Area Is Reduced By  
50mm In Width & Height Due To The  
Bead Thickness

Fire Rating	Glass	Glazing System
FD30/30	Pyrobel 16	DP15664
FD60/60	Pyrobel 25	DP15533

	Width	Height
Machined Aperture	520	926
Lined Aperture	508	914
Glass	503	907

Description: **Doorpac Standard Aperture - 8G - 508 x 914mm - 150mm Top Margin & Centred In Width - FD30/30 & FD60/60 Machining**

Drawn By: <b>P. Brash</b>	Approved: <b>Approved</b>	Date: <b>27/01/2026</b>	Drawing No:	 Unit 6, Ranskill Court, Sheffield, S9 5FZ
Size: <b>1981mm/2040mm</b>	Tolerance: <b>+/- 0.5mm</b>	Fire Rating: <b>FD30/30</b>	<b>DP21398</b>	
Job No: <b>N/A</b>	© Doorpac Ltd	<b>FD60/60</b>	<b>Rev 02</b>	